

Liberty Pumps®

450-Series

Submersible Sump Pumps

**1/2 hp
1-1/2" Discharge
3/8" Solids Handling**

Features:

- Vortex style impeller permits passage of solids without clogging
- Polypropylene and powder coated aluminum construction
- Stainless steel rotor shaft
- All fasteners – non-corrosive stainless steel
- Oil-filled, hermetically sealed motors with thermal overload protection
- Permanently lubricated upper and lower bearings
- Quick-disconnect 10' standard power cord allows replacement of cord in seconds without breaking seals to motor. (25' length optional)

Deep Finned
Powder Coated
Aluminum
Motor Housing.
Provides 225%
more cooling
capacity than
cast iron
housings!



**MODEL
457 VMF**



Models:

450 Manual

**451 Mercury-free float, integrally wired,
with quick disconnect feature**

453 Mercury-free float, with series plug

457 VMF, Vertical Magnetic Float

innovate. evolve.

450-SERIES

SUBMERSIBLE SUMP PUMPS

ALL MODELS FEATURE

- Vortex style impeller permits passage of solids without clogging. Made of high temp engineered thermoplastic.
- Polypropylene and powder coated aluminum construction.
- Stainless steel rotor shaft.
- All fasteners – non-corrosive stainless steel.
- Oil-filled, hermetically sealed motors with thermal overload protection.
- Permanently lubricated upper and lower bearings.
- Quick-disconnect 10' standard power cord allows replacement of cord in seconds without breaking seals to motor. (25' length optional) For 25' cord option, add a "-2" suffix to model number. Example: 451-2 for Model 451 with 25' cord.
- Removable base allows suction down to 1/8"
- **3 YEAR LIMITED WARRANTY**

DIMENSIONAL DATA:

Weight: 12.5 LBS.

Height: 12.5"

Major Width: 9.6"

Minimum Sump Diameter: 14" (10" on Model 457)

MOTOR SPECIFICATIONS

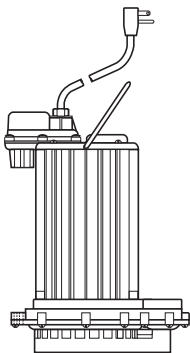
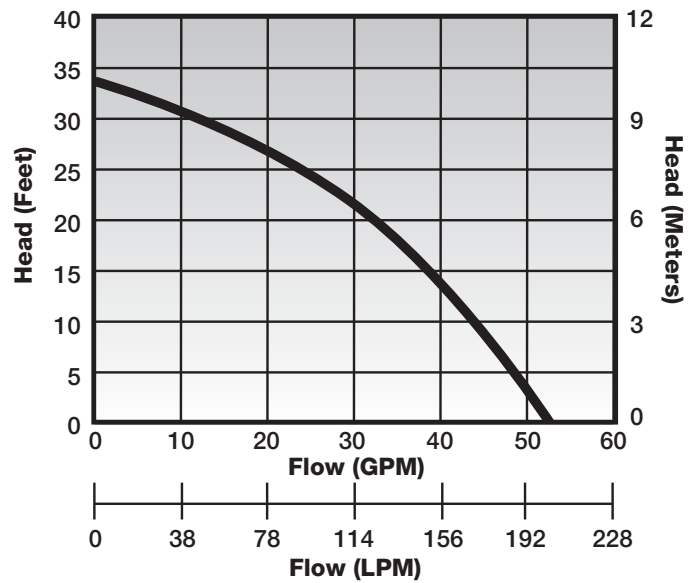
1/2 hp. 60Hz

115V 3450 RPM

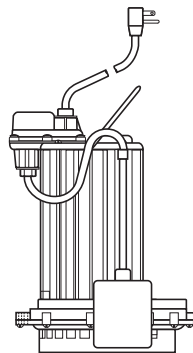
7.5a Oil Filled; Thermally Protected

Maximum Fluid Temperature 140 Degrees F.

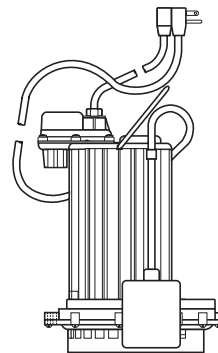
PERFORMANCE CURVE 60Hz



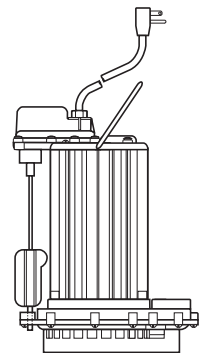
Model 450
Manual, no switch



Model 451
Quick-disconnect
Wide-angle float



Model 453
Wide-angle float
with series plug
allows for manual
operation of pump



Model 457 VMF
VMF Switch,
magnetically operated
for smaller pits down
to 10" diameter



Specifications subject to change without notice.

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